RiTRAMA self-adhesive materials

GRAPHICS

LARGE FORMAT DIGITAL RANGE - POLYMERIC FILMS

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RI-JET 75 ULTRACLEAR GLOSS AP923 PET 75

A complete range of self-adhesive solutions for a total or partial decoration of private, commercial, fleet, safety, emergency and recreational vehicles and caravans, as well as for walls decoration, indoor, outdoor and illuminated signs as well as for fairs and events.
All our self-adhesive materials are suitable for the main large format digital printing techniques: solvent, eco-solvent, Latex and UV ink-jet to meet all market requirements.

Applications

For advertising and promotional application (window graphics,outdoor and indoor posters,billboards and sign) where an high transparency is needed. Very good comformability

Face Material

Glossy ultraclear polymeric PVC

Type	Polymeric PVC	
Colour and Finish	Gloss clear	
Weight	101 g/m² ±10%	ISO-536
Thickness	75 µm ±10%	ISO 534-80
Dimensional stability	< 0.2 %	ASTM D1204
Tensile Strength MD	> 30 N/mm²	ASTM D882
Tensile Strength CD	> 25 N/mm²	ASTM D882
Elongation at break MD	> 150 %	ASTM D882
Elongation at break CD	> 100 %	ASTM D882
Outdoor vertical exposure durability	UP TO 5 YEARS	

Adhesive

Solvent based acrylic permanent adhesive featuring high cohesion and good water resistance. Designed for a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP).

Reference	AP923	
Type	Solvent based Permanent Acrylic	
Min. Appl. Temp.	+10 °C	
Service Temperature	-20°C/+130°C	
Shear	Very High	FINAT FTM8
Initial adhesion	> 8 N/25mm	FINAT FTM1
Final Adhesion	> 13 N/25mm	FINAT FTM1

Liner

Type	One side siliconised polyester	
Colour and Finish	Matt clear	
Weight	105 g/m² ±10%	ISO-536
Thickness	75 µm ±10%	ISO 534-80
Transparency	> 95 %	DIN 53 147-64

Printing Methods

The RI-JET 75 series is printable with the most common digital printing techniques, including eco-solvent, UV and HP Latex printing.

Shelf life

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the storage conditions as defined by FINAT section 2.5:

- Ideal storage conditions are at a temperature of 20 -25 °C and 40 - 50 % HR.
- Store in a cool and dry place.
- Do not store close to a heat source or in direct sunlight.
- Keep the material in the original packaging until required for use.

Pay particular attention to the recommended shelf-life and ensure correct stock rotation.

Disclaimer

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Considering the multiple uses of Ritrama's products, the user is recommended to test the products prior to their use, so to determine and ascertain the suitability and performance of the product for its intended application and purpose.
The methods of conversion and application of Ritrama's self-adhesive materials are multiple and it is therefore essential that the users are aware of the particular method to be used, prior to commencing the production.
Printing: Testing for compatibility between product, printers and inks is always highly recommended before printing the product.
Application Systems and Conditions: it is recommended that the performance of the product be always tested in the actual applications conditions as substrate state (rough, smooth, flat or irregular shapes, moderate curves, with or without rivets); applicator technology (hand application or fully automated lines); specific stress on Ritrama material once applied (high and/or low temperature, mechanical stress, exposure to challenging environment conditions), et cetera.
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